

Date: Monday, 4/23/2007 1:52:46 PM
 User: Kim Johnston

Process Sheet

| | | | | | | |
|-----------------------|---------------------------------------|----------------|------------------------|---------------|-----|------|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : GASKET | | |
| Job Number | : 31996 | | | | | |
| Estimate Number | : 12716 | | | | | |
| P.O. Number | : N/A | | Part Number | : D353635 | | |
| This Issue | 4/23/2007 | S.O. No. : N/A | Drawing Number | : D3536 REV A | | |
| Prsht Rev. | : NC | | Project Number | : N/A | | |
| First Issue | : N/A | | Drawing Revision | : A | | |
| Previous Run | : 30755 | | Material | : N/A | | |
| Written By | : | | Due Date | : 4/30/2007 | | |
| Checked & Approved By | : | | Qty: | 20 | Um: | Each |
| Comment | : Est Rev:A | | New Issue 07-02-14 JLM | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|---------|-----------------------|--|--|
| 1.0 | MNE060S063 | NEOPRENE SHEET 0.063 | Comment: Qty.: 0.6507 sf(s)/Unit Total : 13.0137 sf(s) NEOPRENE SHEET 0.063 Batch: M103104 |
| 2.0 | WATER JET | FLOW WATER JET | Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev: A Prog Rev: A |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE | Comment: INSPECT PARTS AS THEY COME OFF MACHINE |
| 4.0 | QC8 | SECOND CHECK | Comment: SECOND CHECK |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: F-1100101 |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/07
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 4/23/2007 1:52:46 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31996

Part Number: D353635

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

15/07/05/07

Job Completion



15/07/05/07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-----------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 31996 |
| Description: Gasket | Part Number: | D3536-35 |
| Inspection Dwg: D3536 | Rev: A | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

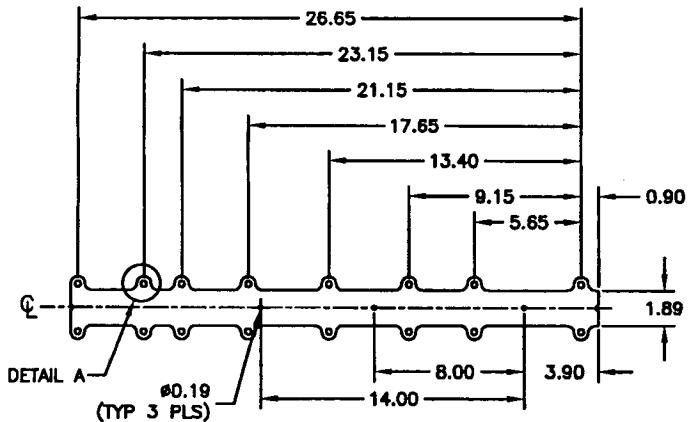
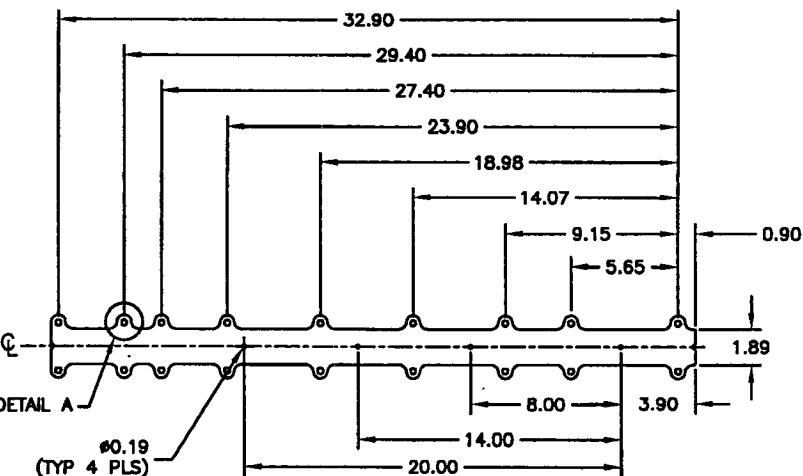
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|--------------|----------|-------------|----------|---------------------|-----|
| Measured by: | JAD | Audited by: | SG | Prototype Approval: | N/A |
| Date: | 07/05/03 | Date: | 07-05-03 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 07.03.14 | New Issue | KJ/JLM | <i>[Signature]</i> |

DART

| | | |
|-------------------------|------------------------|--|
| DESIGN CB | DRAWN BY CB | DART AEROSPACE USA, INC. PORT HADLOCK, WA |
| CHECKED PH | APPROVED PH | DRAWING NO. D3536 |
| DATE 06.10.25 | TITLE GASKET | REV. A SHEET 1 OF 6 SCALE 1:10 |

09.02.12-6

**D3536-11 GASKET****D3536-13 GASKET****NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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WITHOUT NOTICE
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NO. 31896

| | | | |
|---------|----------|----|--------------------------|
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| | | | PORT HADLOCK, WA |
| CHECKED | APPROVED | PH | DRAWING NO. |
| | | | D3536 |

DATE 06.10.25

RELEASED 07.02.12 PH

DART

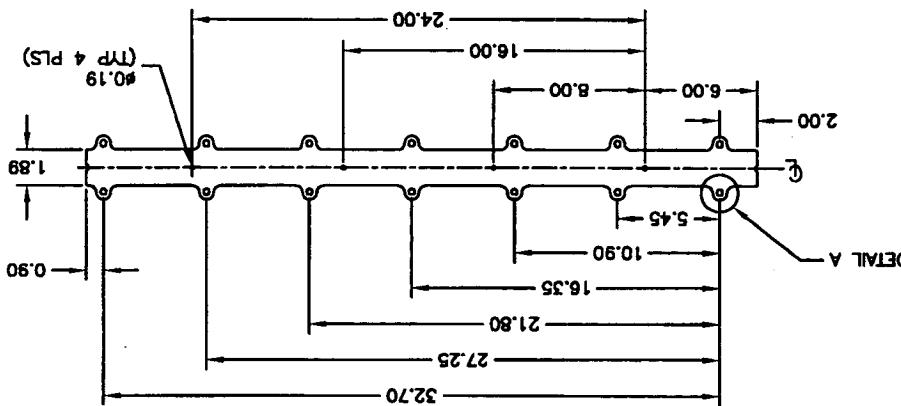
REV. A

SHEET 2 OF 6

SCALE

1:10

D3536-21 GASKET



1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60

DUROMETER (REF DART SPEC. M-NE060-S-063)

FINISH: NONE

TOLERANCES ARE PER DART DS1 01B UNLESS

OTHERWISE NOTED

AL DIMENSIONS ARE IN INCHES

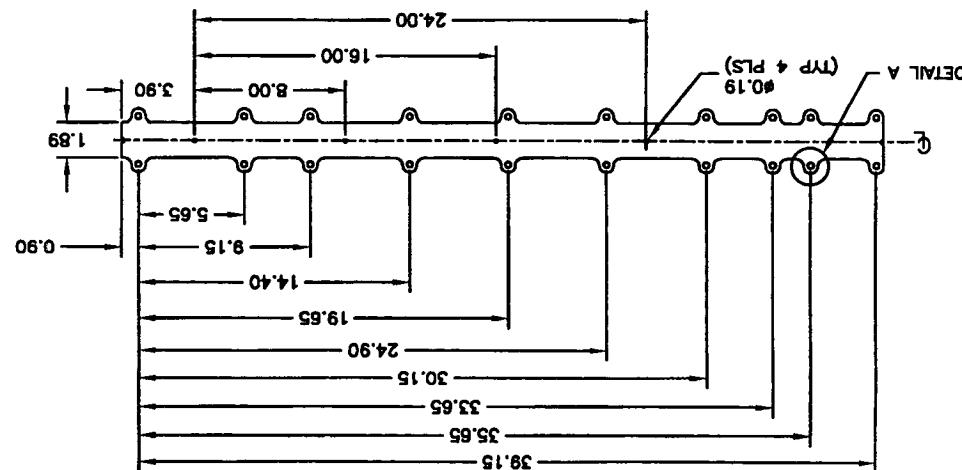
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PERMANENT INK MARKER

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D3536-15 GASKET

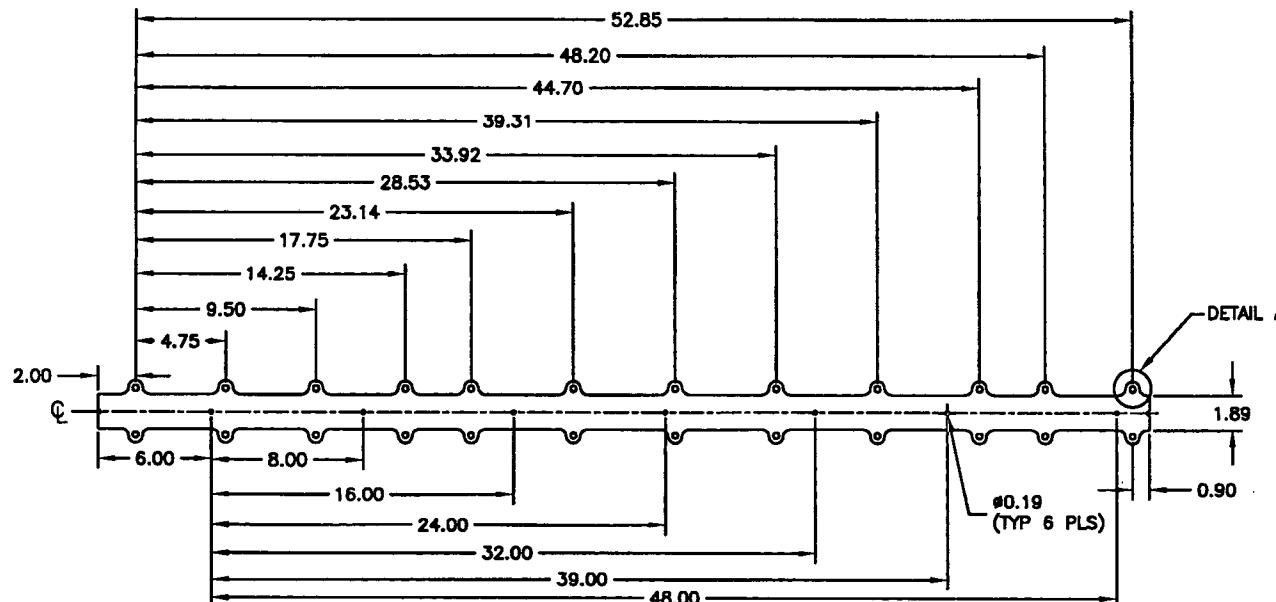


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DART

07.02.12
JL

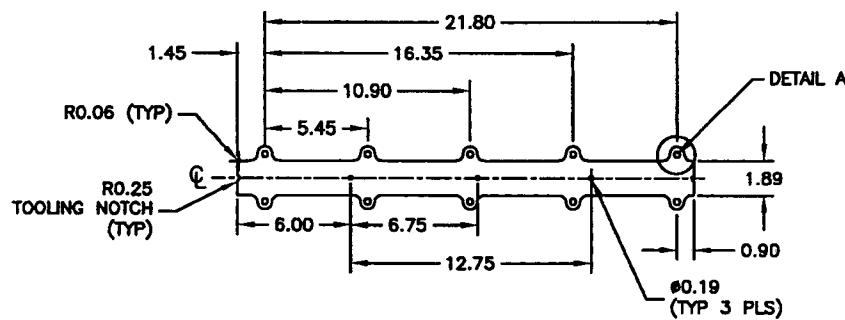


D3536-23 GASKET

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NO. 31936

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



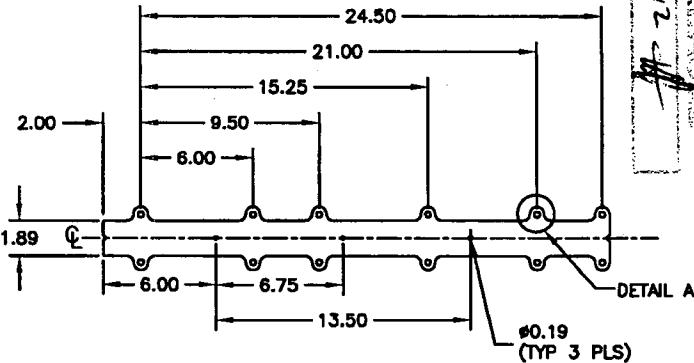
D3536-25 GASKET

| DESIGN | DRAWN BY | DART AEROSPACE USA, INC. |
|----------|----------|---|
| C.B | C.B | PORt HADLOCK, WA |
| DATE | APPROVED | DRAWING NO. D3536 TITLE GASKET |
| 06.10.25 | PH | REV. A SHEET 3 OF 6 SCALE 1:10 |

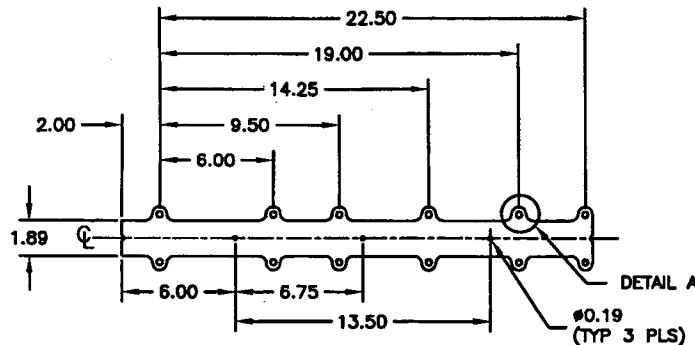
DART

| | | |
|-------------------------|------------------------|--|
| DESIGN C.B | DRAWN BY C.B | DART AEROSPACE USA, INC. PORT HADLOCK, WA |
| CHECKED PH | APPROVED TH | DRAWING NO. D3536 |
| DATE 06.10.25 | | SCALE 1:10 |

RELEASER
07.02.12



D3536-33 GASKET



D3536-31 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

SEE PAGE 6 FOR DETAILS AND SECTION

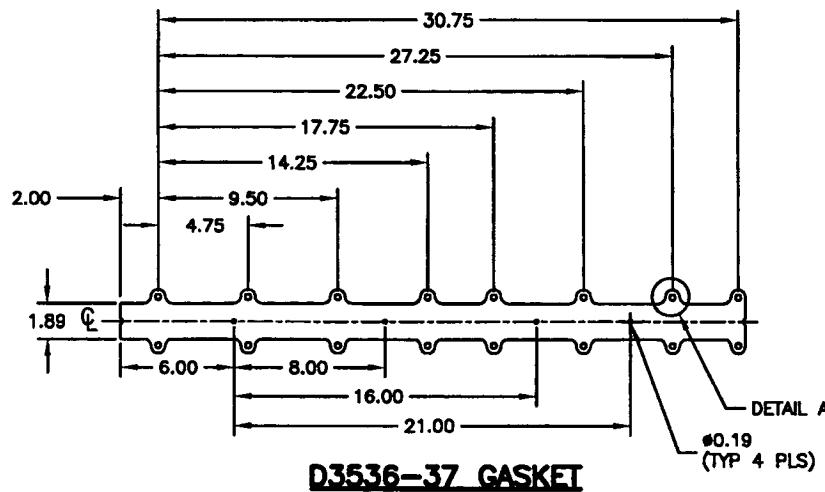
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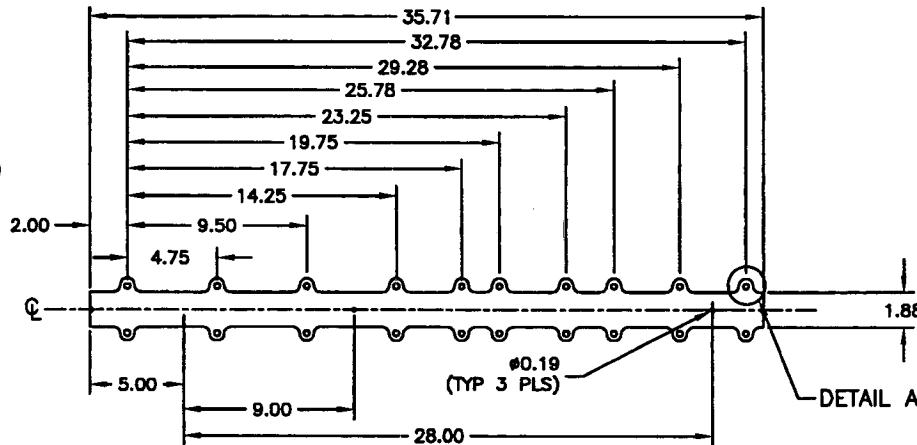
DART

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| DESIGN CB | DRAWN BY CB | DART AEROSPACE USA, INC. PORT HADLOCK, WA |
| CHECKED PH | APPROVED PH | DRAWING NO. D3536 |
| DATE 06.10.25 | TITLE GASKET | SCALE 1:10 |

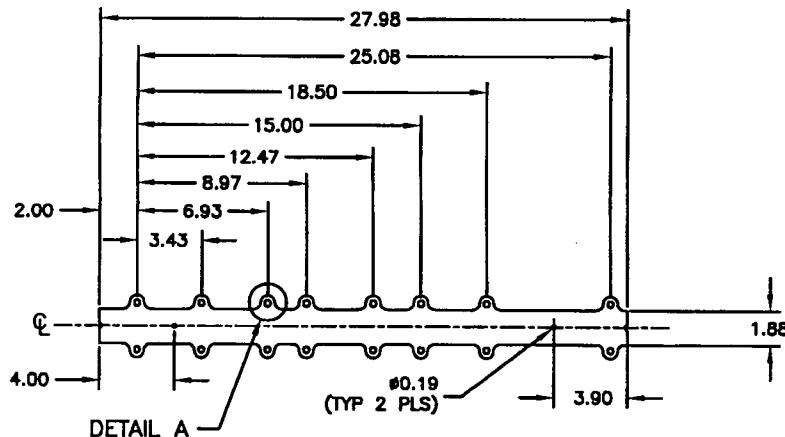
07.02.02
PH

**D3536-37 GASKET****NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO80-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

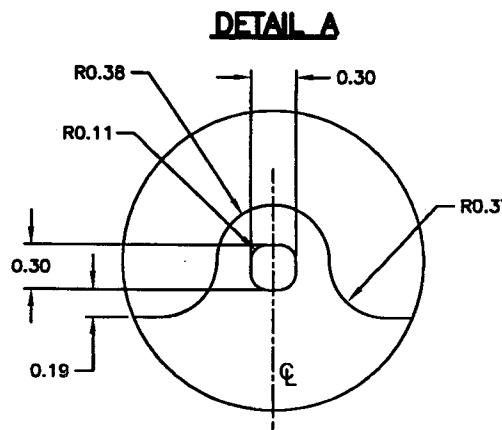
**D3536-39 GASKET**

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DART**D3536-41 GASKET****NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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| DESIGN | DRAWN BY | DART AEROSPACE USA, INC. |
|----------|----------|--------------------------|
| C.B | C.B | PORT HADLOCK, WA |
| PH | PH | DRAWING NO. |
| 06.10.25 | | 06.10.25 |
| | | TITLE |
| | | GASKET |
| | | REV. A |
| | | SHEET 6 OF 6 |
| | | 1:10 |